

MINI CNC CMM (SHOP FLOOR TYPE) CODE CMM-MN432

- Can be used in shop floor, with the following features:
- Suitable for wide temperature range
 - Water and oil resistance
 - Compact design, small size
 - Three sides open, easy to load and unload workpieces
 - Without compress air
 - Easy installation

ATTENTION: MEASUREMENT ON THE LEFT SIDE OF WORKPIECES IS LIMITED

ATTENTION: ROTATION OF PORBE HEAD IS MANUAL



VIDEO



CMM-MN432

FEATURES

- Integrated control system, safe, reliable and easy to operate
- High precision linear guide rail and ball screw for three axes

CONTROL SYSTEM

- Double computer control systems
- Driven by DC servo motor
- The control system supports communication with machine tools
- The control system has 12 buttons for customize

NET-DMIS SOFTWARE

- Can measure point, straight line, curve, circle, ellipse, plane, groove, cylinder, sphere, cone, ring, edge point, corner point, polygon, straightness, flatness, circularity, cylindricity, profile of a line, profile of a surface, perpendicularity, parallelism, angularity, coaxiality, concentricity, symmetry, position, composite position, circular runout and total runout
- Modular software structure, can support: temperature compensation, turning table, I/O interface
- Can program in offline mode and do virtual measurement based on CAD model, can extract the element features of CAD for programming
- Support dynamic point measurement and import DMO theoretical point coordinates for vector point measurement
- Can import and convert CAD model (SAT, IGES, STEP, STL)
- Can select multi language, metric and inch, polar and straight coordinate system
- Have multiple export ways: export measured data (SAT, IGES, STEP), report windows (PDF, HTML, MHT, RTF, EXCEL, CSV, txt, images, WORD, etc.), custom EXCEL template
- Support uploading the measuring result to server

SPECIFICATION

Code	CMM-MN432 ***
Measuring range (X×Y×Z)	400×200×300mm
Resolution	0.1μm
Repeatability	1μm
Accuracy (L is measuring range in mm)	±(4.5+L/200)μm (15°C~30°C) ±(5.5+L/200)μm (10°C~40°C)
Probe error	±5μm
Temperature	10°C~40°C
Humidity	40~60%
Power	220V±10%, 50Hz ***
Max. load	50kg
Dimension (L×W×H)	1270×1110×1630mm
Weight	280kg

STANDARD DELIVERY

Main unit		1 pc
Probe system	Probe head *	1 pc
	Probe *	1 pc
	Styli **	1 set
Calibration system	Datum sphere (Ø25mm)	1 pc
	Pivot pillar	1 pc
Computer system	Computer	1 pc
	Printer	1 pc
Software		1 pc

* The probe head and probe are Renishaw brand

** The styli system includes styli, stylus centers and extensions

*** Add “-U” on code NO. when power supply is 110V, 50/60Hz

To be continued

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PROBE (included) SPECIFICATION

Probe head	Angular movement with horizontal axis	0°~90° in 15 steps
	Angular movement with vertical axis	±180° in 15 steps
	Control mode	manual
	Number of positions	168
	Probe mounting	M8
Probe	Weight	210g
	Detect direction	±X, ±Y, ±Z
	Styli mounting	M2
	Rating life	>1000,000 times
	Weight	22g

EXTENSION (included) SPECIFICATION

Code	Material	Stem diameter	Length	Quantity
SE7	stainless steel	Ø3mm	5mm	1 pc
SE4			10mm	1 pc
SE5			20mm	1 pc
SE6			30mm	1 pc

STYLUS CENTER (included) SPECIFICATION

Code	Material	Center size	Effective working length	Quantity
SC2	stainless steel	7mm	7.5mm	1 pc

STYLUS (included) SPECIFICATION

Code	Material	Ball diameter	Length	Stem diameter	Effective working length	Quantity
PS23R	ruby ball / stainless steel stem	SØ1mm	20mm	Ø0.7mm	7mm	1 pc
PS2R		SØ2mm		Ø1.4mm	14mm	1 pc
PS16R		SØ3mm		Ø1.5mm	17.5mm	1 pc
PS17R		SØ4mm		Ø1.5mm	20mm	1 pc
PS8R		SØ2mm	10mm	Ø1mm	6mm	4 pcs
PS1R		SØ3mm		Ø1.5mm	7.5mm	1 pc